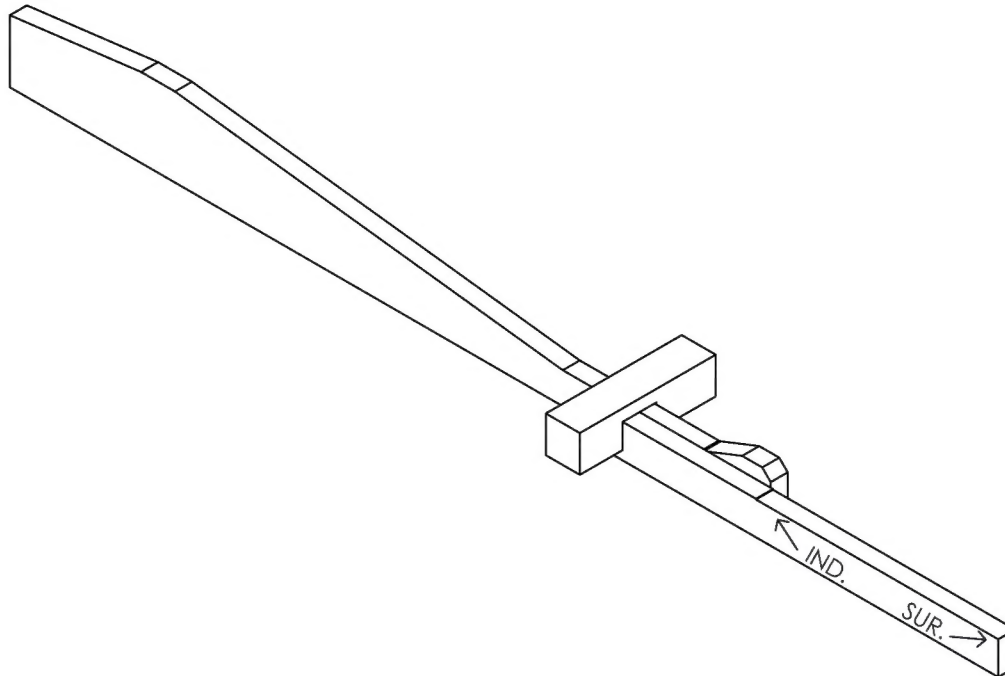


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
APPROVED			



**UNDER REVIEW**

URF 19-1169 19.10.31 (VM)

**NOTE:**

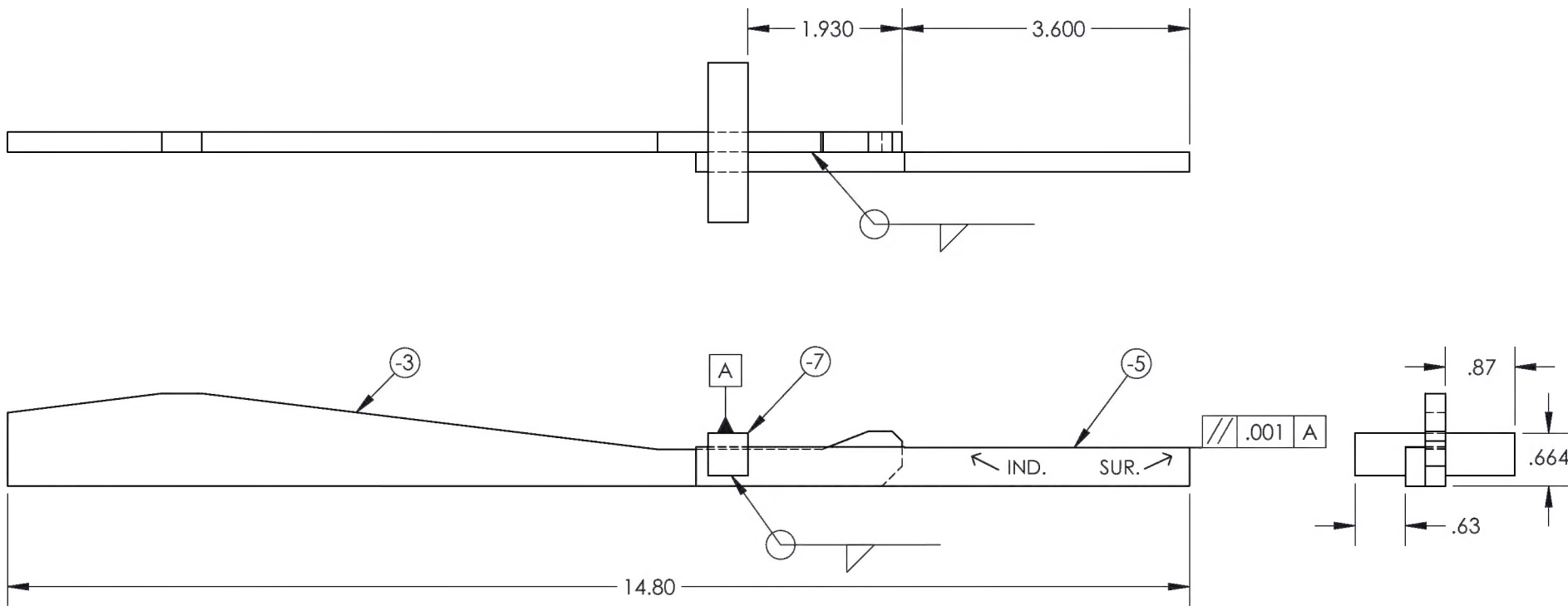
1. REF. BELL T/N 206-215-002-105.
2. USED ON MODELS: 206A/B, 206B3, 206L, 206L1, 206L3, 206L4.

<b>DART</b> AEROSPACE	
TITLE <b>CALIBRATOR ASSYSEMBLY</b>	
DWG NO. <b>RBT400234</b>	REV
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: <b>CLOUGH</b> APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL <b>BELL 206 ALL SEE NOTE 2</b>
SCALE 1:2	DATE 6/30/2014
SHEET 1 OF 5	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	WELDMENT			2
	1		-3		PLATE	1018	1/4 X 1-1/4 X 11-5/16	3
	1		-5		BAR	1018	1/4 X 1/2 X 6-1/4	4
	1		-7		BLOCK	1018	1/2 X 5/8 X 2-1/8	5
	ASSY -1							

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



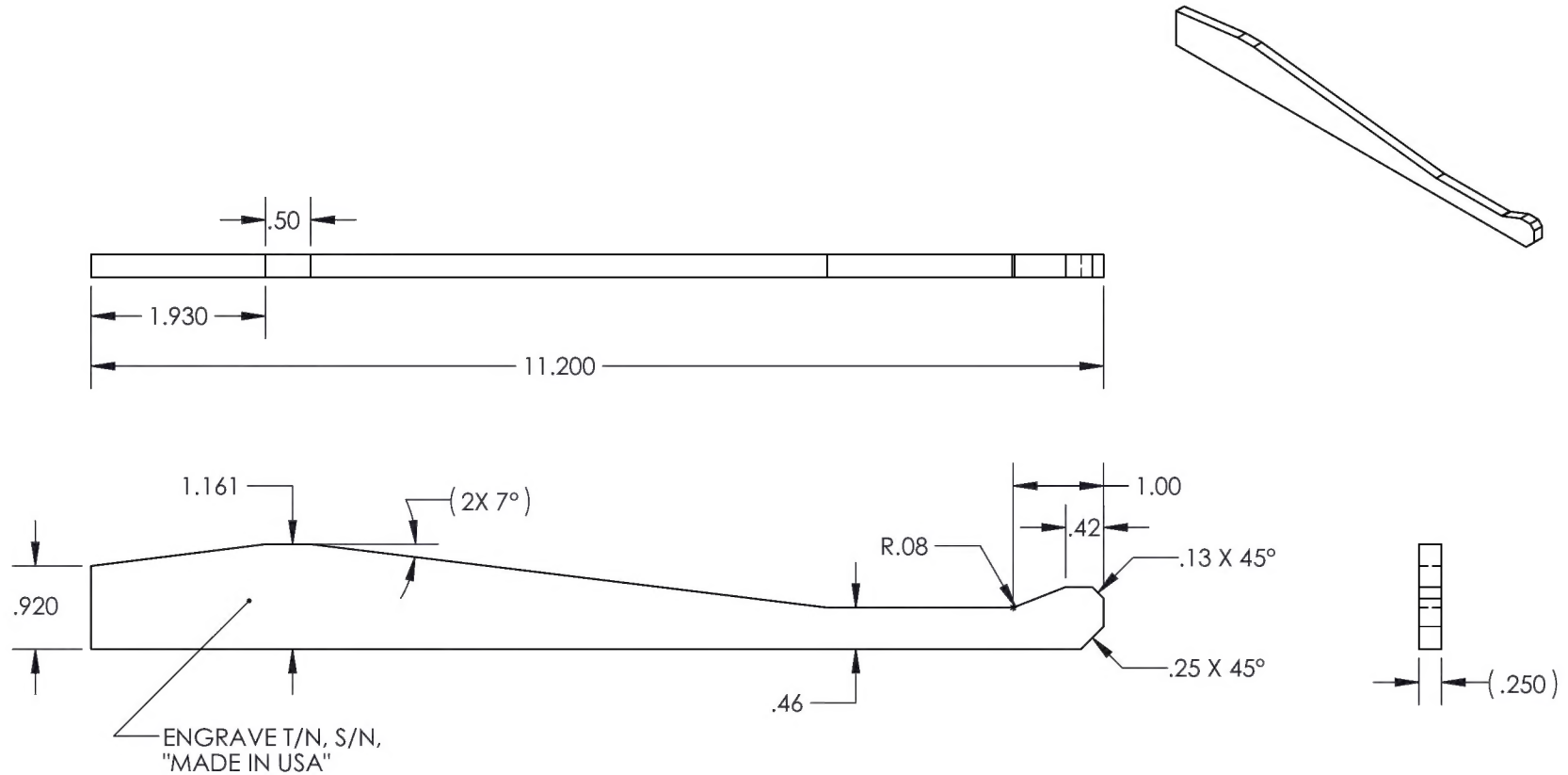
(-1)  
WELDMENT

**UNDER REVIEW**  
URF 19-1169 19.10.31 (VM)

<b>DART AEROSPACE</b>	
TITLE <b>CALIBRATOR ASSEMBLY</b>	
DWG NO. <b>RBT400234-1</b>	REV
MAT'L	DRAWN BY: <b>CLOUGH</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206 ALL SEE SHEET 1
SCALE 1:2	DATE 6/30/2014
	SHEET 2 OF 5

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



(-3)  
PLATE

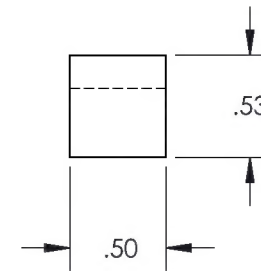
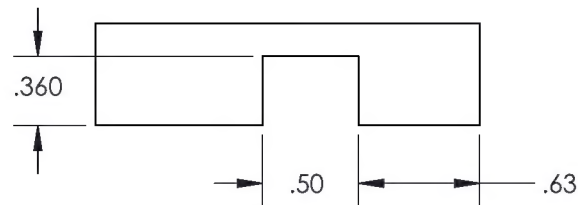
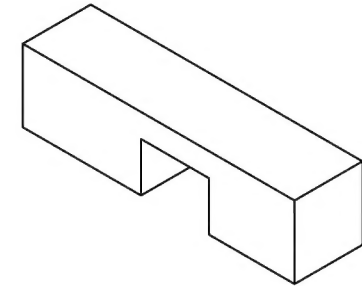
**UNDER REVIEW**  
URF 19-1169 19.10.31 (VM)

<b>DART AEROSPACE</b>	
TITLE <b>CALIBRATOR ASSEMBLY</b>	
DWG NO. <b>RBT400234-3</b>	REV 
MAT'L 1018	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH SEE -1 WELDMENT
.X ± .1	ANGLES ± .5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:2	BELL 206 ALL SEE SHEET 1
DATE 6/30/2014	SHEET 3 OF 5



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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-7)  
BLOCK

**UNDER REVIEW**  
URF 19-1169 19.10.31 (VM)

<b>DART AEROSPACE</b>	
TITLE <b>CALIBRATOR ASSEMBLY</b>	
DWG NO. <b>RBT400234-7</b>	REV
MAT'L 1018	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH SEE -1 WELDMENT
.X ± .1	ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	BELL 206 ALL SEE SHEET 1
SCALE 1:1	DATE 6/30/2014
	SHEET 5 OF 5